S10 / S10 MMI S10 active / S10 active MMI Repair Documentation

Level 2.5

V 4.4

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1Introduction

The product familiy S1x consists of S10 (GSM-900), S11 (GSM-1800) and S12 (GSM-1900).

Two S10 versions exist:

1) The old type with part number S30880-S**1200**-Xxxx and S30800-S**1220**-Xxxx

The partnumber can be found on the IMEI stickerof the handset.

The S10 is also available as a special outdoor version, the S10 active (S30880-S1200-Lxxx or -Fxxx). This phone has different display and RF/Control modules, even though many of the components are identical.

This manual is intended to help you carry out repairs on level 2.5, meaning limited component repairs. Failure highlights are documented and should be repaired in the local workshops.

It must be noted that all repairs have to be carried out in an environment set up according to the ESD (Electrostatic Discharge Sensitive Devices) regulations defined in international standards.

If you have any questions regarding the repair procedures or spare parts do not hesitate to contact our technical support team in Kamp-Lintfort, Germany:

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e-mail: dominik.schnoor@klf.siemens.de

2Antenna Spring

| 2 ' | 1Δ | ffe | cte | h | Ur | nits |
|-----|----|-----|-----|---|----|------|
| | | | | | | |

2.1.1Type: S10 old/new and S10 active

2.1.2Affected IMEIs / Date Codes: All / All

2.1.3Affected SW-Versions: A//

2.1.4Fault Code for LSO reporting: 3ANS

2.2Fault Description

2.2.1Fault Symptoms for customers:

Customers experience a low Rx sensitivity of the handset, have problems registering to the network and making calls.

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2.2.2Fault Symptom on GSM-Tester:

| | The GSM-Tester will show a low Tx-Power only on the <u>internal</u> antenna (aerial coupler measurement!). |
|-------------------------------|--|
| 2.3Priority: | |
| □ Man □ Repa □ Optic □ Not | onal |
| 2.4Repair Documo | entation |
| 2.4.1Description o | of procedure: |
| 2.4.1.1Diagnosis | |
| | Visually check the status of the antenna spring. Look for a bent contact or dry soldering joint. |
| 2.4.1.2Repair by co | mponent change |
| | Use soldering iron to remove defective spring. |
| | Resolder new spring afterwards. |

2.4.1.3Repair by SW-Booting

Not possible!

2.4.1.4Test

Retest handset after repair.

2.4.2List of needed material

2.4.2.1Components

Antenna Spring

Part-Number: L36158-A11-C23

2.4.2.2 Jigs and Tools

Soldering Iron

2.4.2.3Special Tools

None

2.4.2.4Working materials

Desolder Wick / Braid Solder

2.4.3Drawings

Figure 1: S10 / S10 active Board Antenna Spring Side

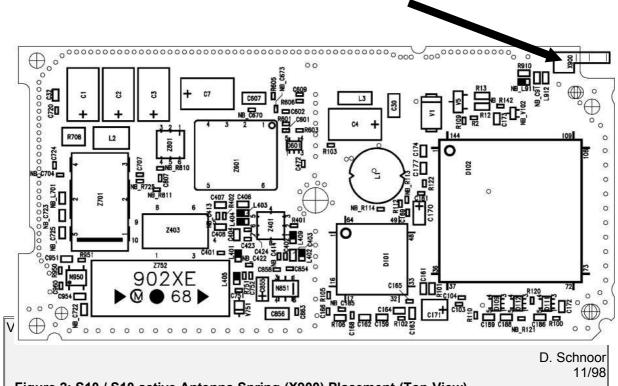
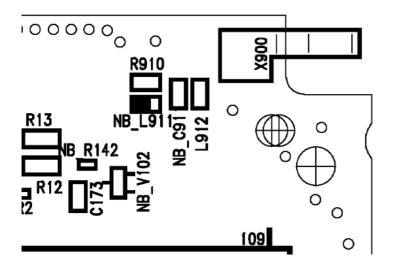
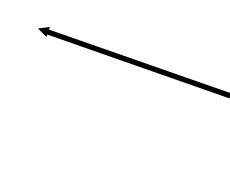


Figure 2: S10 / S10 active Antenna Spring (X900) Placement (Top View)





3TCXO

3.1Affected Units

3.1.1Type: S10 old/new and S10 active

3.1.2Affected IMEIs / Date Codes: All / All

3.1.3Affected SW-Versions: A//

3.1.4Fault Code for LSO reporting: 3TCX

3.2Fault Description

3.2.1Fault Symptoms for customers:

Network Search Handset not logging into network

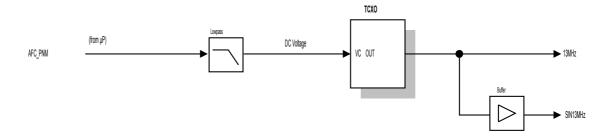
3.2.2Fault Symptom on GSM-Tester:

Frequency error in synchronized mode >90 Hz No location update possible

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The TCXO (Temperature Compensated Crystal Oscillator) is responsible for generating the 13 MHz reference frequency of the handset.

If it is defective, the handset cannot synchronize to the base station anymore.



All other frequencies are derived from this 13MHz reference, its stability is vital for the handset function.

The TCXO output frequency is determined by a DC tuning voltage applied to its VC pin. The voltage comes from the microprocessor as a pulse number modulated digital signal. A lowpass then converts this digital signal to a proportional DC voltage, which is then used to fine tune the TCXO output frequency.

3.3Priority:

□ Mandatory
□ Repair
□ Optional
□ Not Yet Defined

3.4Repair Documentation

3.4.1Description of procedure:

3.4.1.1Diagnosis

Check the output frequency of the TCXO using the level-2 testing program for S10.

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| | | |

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Switch off the "CMD in Use" option in the config file (S6xx.CFG or S611.INI depending on the version of the testsoftware) and restart the program. Start the S10 test, when the program says "Check power and phase of external antenna with your GSM-Tester", switch the CMD to "LOCAL" mode and enter the "MODULE TEST". On the CMD display you can see the frequency error of the handset. (Make sure that the CMD is on channel 124, power level 5!)

If the frequency error is higher than 2kHz, the TCXO has to be replaced.

3.4.1.2Repair by component change

Use hot air blower to remove defective TCXO. Avoid excessive heat! Watch surrounding components!

Resolder new TCXO afterwards.

3.4.1.3Repair by SW-Booting

Not possible!

3.4.1.4Test

Retest handset after repair as described above. The frequency error must now be < 2kHz.

3.4.2List of needed material

3.4.2.1Components

Attention! The S10 and the S10 active/new use a different TCXO. Watch partnumbers below:

TCXO

 S10 old:
 L36145-G300-Y16

 S10 new:
 L36145-G300-Y17

 S10 active:
 L36145-G300-Y17

3.4.2.2 Jigs and Tools

Hot Air Blower Soldering Iron

3.4.2.3Special Tools

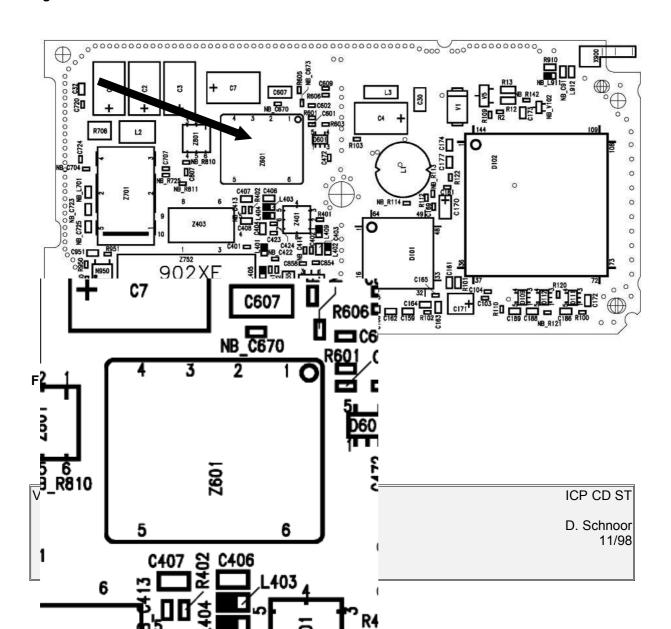
None

3.4.2.4Working materials

Desolder Wick / Braid Solder

3.4.3Drawings

Figure 1: S10 Board TCXO Side



4VCO

| 4.1Affected Units | |
|-------------------|----------------------------|
| | |
| 4.1.1Type: | S10 old/new and S10 active |

4.1.2Affected IMEIs / Date Codes: All / All

4.1.3Affected SW-Versions: A//

4.1.4Fault Code for LSO reporting: 3VCO

4.2Fault Description

4.2.1Fault Symptoms for customers:

Network Search Handset not logging into network Dropped Calls

4.2.2Fault Symptom on GSM-Tester:

Phase error in synchronized mode >5 deg rms or >20 deg or >-20 deg peak.

No location update possible

The VCO (Voltage Controlled Oscillator) is responsible for generating RF frequencies of the handset.

If it is defective, the handset cannot synchronize to the base station any more.

4.3Priority:

V4.4

☐ Mandatory

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| Ø | Repair |
|---|---------------------|
| | Optional |
| | Not Yet Defined |

4.4Repair Documentation

4.4.1Description of procedure:

4.4.1.1Diagnosis

See symptoms above.

4.4.1.2Repair by component change

Use hot air blower to remove defective VCO. Avoid excessive heat! Watch surrounding components!

Resolder new VCO afterwards.

4.4.1.3Repair by SW-Booting

Not possible!

4.4.1.4Test

Retest handset after repair as described above. The phase error must now be in the defined range.

4.4.2List of needed material

4.4.2.1Components

VCO

Part-Number: L36851-Z2022-A11

4.4.2.2 Jigs and Tools

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|------|----------------------|---------------------|
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Hot Air Blower Soldering Iron

4.4.2.3Special Tools

None

4.4.2.4Working materials

Desolder Wick / Braid Solder

4.4.3 Drawings

Figure 1: S10 Board VCO Side

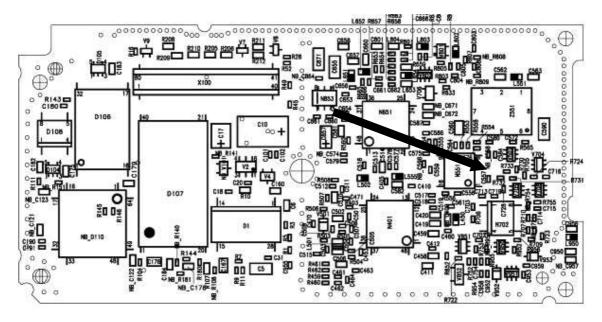
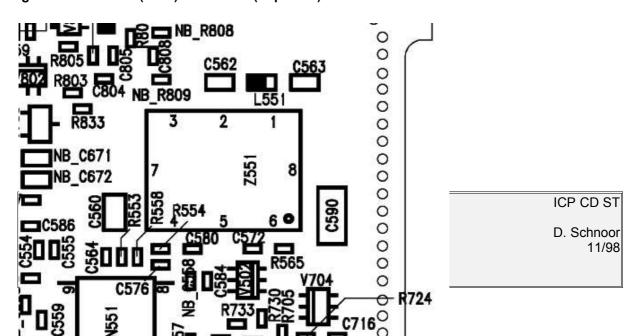


Figure 2: S10 TCXO (Z551) Placement (Top View)



5Fuse 1A

| 5.1Affected Units | |
|-----------------------------------|---|
| 5.1.1Type: | S10 old/new and S10 active MMI |
| 5.1.2Affected IMEIs / Date Codes: | All / All |
| 5.1.3Affected SW-Versions: | All |
| 5.1.4Fault Code for LSO reporting | : 3FU1 |
| 5.2Fault Description | |
| 5.2.1Fault Symptoms for custome | rs: |
| | Battery charging not possible |
| 5.2.2Fault Symptom on GSM-Test | er: |
| | This fault cannot be detected with a GSM-Tester |
| 5.3Priority: | |
| ■ Mandatory □ Repair | |

SIEMENS Information and Communication Products Communication Devices Optional Not Yet Defined

5.4Repair Documentation

5.4.1Description of procedure:

5.4.1.1Diagnosis

Check the status of the fuse by measuring its resistance with a multimeter. The fuse is defective if the resitance higher than 10 ohms

5.4.1.2Repair by component change

Use soldering iron to remove defective fuse. Avoid excessive heat! Watch surrounding components!

Resolder new fuse afterwards.

5.4.1.3Repair by SW-Booting

Not possible!

5.4.1.4Test

Retest handset after repair as described above. The resistance must now be close to zero.

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5.4.2List of needed material

5.4.2.1Components

−use

Part-Number: L36145-A820-Y7

5.4.2.2Jigs and Tools

Soldering Iron

5.4.2.3Special Tools

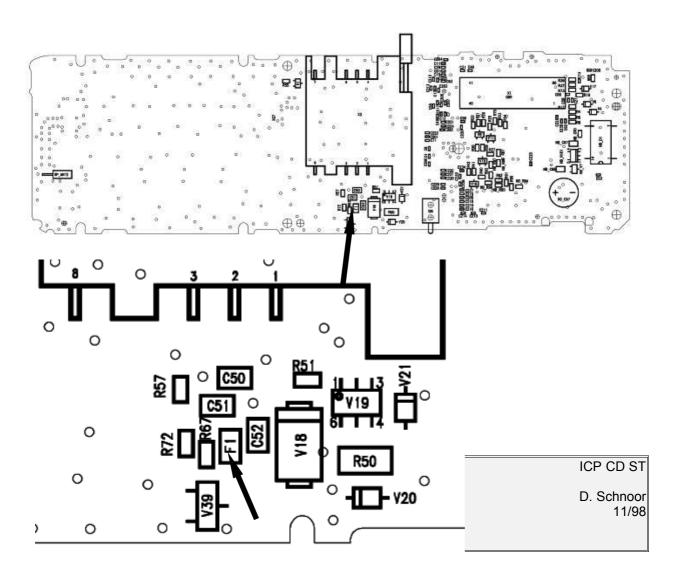
Multimeter

5.4.2.4Working materials

Desolder Wick / Braid Solder

5.4.3Drawings

Figure 1: S10 / S10 active MMI Board 1A Fuse Side



6Fuse 0.25 A

| 6 | 1 | Δ | FF | 20 | t۵ | Ы | П | ln | its |
|----|---|---------------|----|----|----|---|---|----|-----|
| u. | • | $\overline{}$ | | - | LC | u | _ | | по |

6.1.1Type: S10 old/new and S10 active MMI

6.1.2Affected IMEIs / Date Codes: All / All

6.1.3Affected SW-Versions: All

6.1.4Fault Code for LSO reporting: 3FU2

- **6.2Fault Description**
- **6.2.1Fault Symptoms for customers:**

Supplying of external accessories through the handset's bottom connector is not possible

6.2.2Fault Symptom on GSM-Tester:

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This fault cannot be detected with a GSM-Tester

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|---------------------|---|-----------|
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| 6.4.1.4Test | Retest handset after repair as described above. The resistance must now be close to zero. | |
| | Not possible! | |
| 6.4.1.3Repair by \$ | SW-Booting | |
| | Resolder new fuse afterwards. | |
| | Use soldering iron to remove defective fuse. Avoid excessive heat! Watch surrounding components! | |
| 6.4.1.2Repair by 0 | component change | |
| | Check the status of the fuse by measuring its resista a multimeter. The fuse is defective if the resitance his ohms | |
| 6.4.1.1Diagnosis | | |
| 6.4.1Description | n of procedure: | |
| 6.4Repair Docu | mentation | |
| | | |
| | | |
| No | ot Yet Defined | |
| □ R€ | | |
| _ | | |
| 6.3Priority: | | |
| | | |

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6.4.2List of needed material

6.4.2.1Components

Fuse

Part-Number: L36145-A820-Y10

6.4.2.2 Jigs and Tools

Soldering Iron

6.4.2.3Special Tools

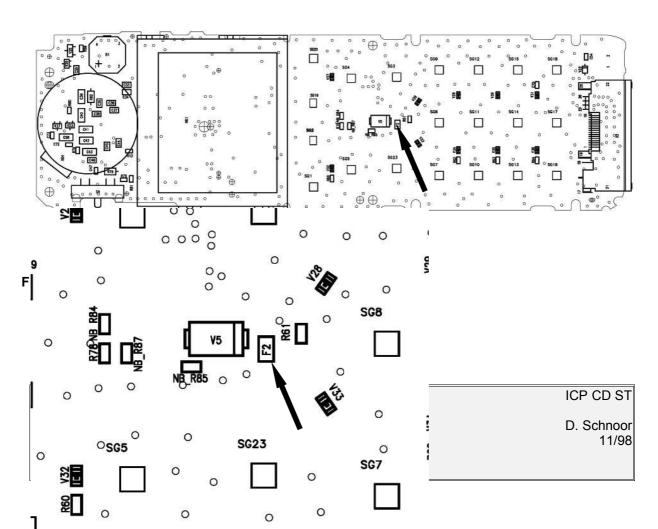
Multimeter

6.4.2.4Working materials

Desolder Wick / Braid Solder

6.4.3 Drawings

Figure 1: S10 / S10 active MMI Board 0.25A Fuse Side



7Molex Connector

7.1Affected Units

7.1.1Type: S10 old/new and S10 active MMI

7.1.2Affected IMEIs / Date Codes: All / All

7.1.3Affected SW-Versions: A//

7.1.4 Fault Code for LSO reporting: 3MOC

Information and Communication Products Communication Devices

7.2Fault Description

7.2.1Fault Symptoms for customers:

Charging or operation in a car kit not possible.

7.2.2Fault Symptom on GSM-Tester:

Output power problems on the external antenna only.

7.3Priority:

| | Mandatory |
|---|---------------------|
| a | Repair |
| | Optional |
| | Not Yet Defined |

7.4Repair Documentation

7.4.1Description of procedure:

7.4.1.1Diagnosis

Visually check the bottom connector. Watch for dry joints.

7.4.1.2Repair by component change

Use hot air blower to remove defective connector. Avoid excessive heat! Watch surrounding components!

Resolder new connector afterwards.

Make sure that you use just very little flux, otherwise the connector contacts can become dirty.

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7.4.1.3Repair by SW-Booting

Not possible!

7.4.1.4Test

Retest handset after repair.

7.4.2List of needed material

7.4.2.1Components

Molex Connector

Part-Number: L36334-Z93-C244

7.4.2.2Jigs and Tools

Hot Air Blower Soldering Iron

7.4.2.3Special Tools

None

7.4.2.4Working materials

Desolder Wick / Braid Solder Flux

7.4.3Drawings

Figure 1: S10 / S10 active MMI Board Bottom Connector Side

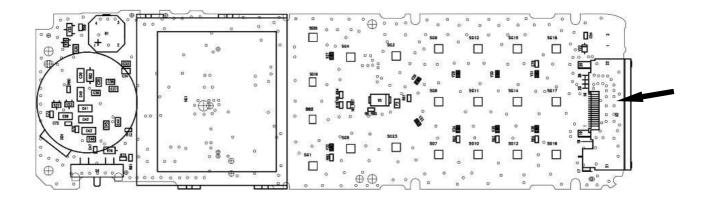
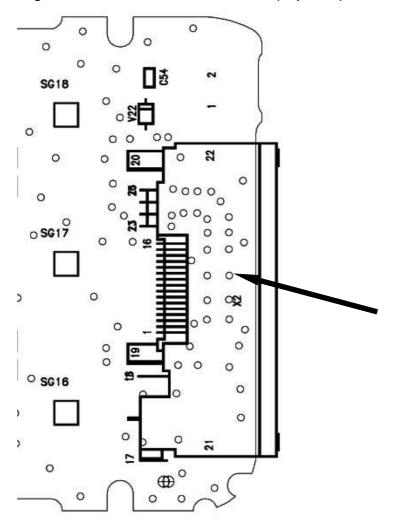


Figure 2: Bottom Connector Placement (Top View)



8Ringer

| 8.1Affected Uni | rectea (| Units | ò |
|-----------------|----------|-------|---|
|-----------------|----------|-------|---|

8.1.1Type: S10 old/new and S10 active MMI

8.1.2Affected IMEIs / Date Codes: All / All

8.1.3Affected SW-Versions: All

8.1.4Fault Code for LSO reporting: 3RIN

- 8.2Fault Description
- 8.2.1Fault Symptoms for customers:

No ringer tone audible or ringer tone distorted.

8.2.2Fault Symptom on GSM-Tester:

Ringer check fails.

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| 8.3Priority | 7 |
|-------------|---|
|-------------|---|

| | Mandatory |
|---|---------------------|
| a | Repair |
| | Optional |
| | Not Yet Defined |

8.4Repair Documentation

8.4.1Description of procedure:

8.4.1.1Diagnosis

Check ringer functionality either manually with testing program.

8.4.1.2Repair by component change

Use hot air blower remove defective ringer.

Avoid excessive heat!

Watch surrounding components, especially the display window! To protect the display, you can also desolder the ringer with solder wick.

Resolder new ringer afterwards. Watch placement of ringer!

8.4.1.3Repair by SW-Booting

Not possible!

8.4.1.4Test

Retest handset after repair.

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8.4.2List of needed material

8.4.2.1Components

Ringer

Part-Number: L36178-Z2-C15

8.4.2.2 Jigs and Tools

Hot Air Blower Soldering Iron

8.4.2.3Special Tools

None

8.4.2.4Working materials

Desolder Wick / Braid Solder

8.4.3Drawings

Figure 1: S10 / S10 active MMI Board Ringer Side

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9Cardreader

| 9 | 1 | Aff | ec | tec | J ŀ | Ini | ts |
|----|---|----------|----|-----|-----|------|----|
| J. | | <i>_</i> | | LCL | 4 - | ,,,, | LJ |

9.1.1Type: S10 old/new and S10 active MMI

9.1.2Affected IMEIs / Date Codes: All / All

9.1.3Affected SW-Versions: A//

9.1.4Fault Code for LSO reporting: 3REA

9.2Fault Description

9.2.1Fault Symptoms for customers:

Sim card is not accepted or properly read by the handset.

Sim card ejection mechanism may be damaged.

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9.2.2Fault Symptom on GSM-Tester:

When testing with a test-simcard the above symptoms will come up.

| • | - | _ | | - 4 | |
|---|-----|---|-----|-----|-----|
| u | -21 | | | | |
| 3 | | | ior | 111 | |
| • | • | | • | | , - |

| | Mandatory |
|---|---------------------|
| Ø | Repair |
| | Optional |
| | Not Yet Defined |

9.4Repair Documentation

9.4.1Description of procedure:

9.4.1.1Diagnosis

Check cardreader functionality with sim card. Attention: Watch for dry joints (especially pin 7!) or mechanical damage.

9.4.1.2Repair by component change

Resolder dry joints.

If the cardreader is mechanically damaged use solder wick to remove defective component.

Avoid excessive heat!

Watch surrounding components!!

Resolder new cardreader afterwards.

9.4.1.3Repair by SW-Booting

Not possible!

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| | | |

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9.4.1.4Test

Retest handset after repair.

9.4.2List of needed material

9.4.2.1Components

Cardreader

Part-Number: L36334-Z95-C994

9.4.2.2Jigs and Tools

Soldering Iron

9.4.2.3Special Tools

None

9.4.2.4Working materials

Desolder Wick / Braid Solder

9.4.3Drawings

Figure 1: S10 MMI Board Cardreader Side

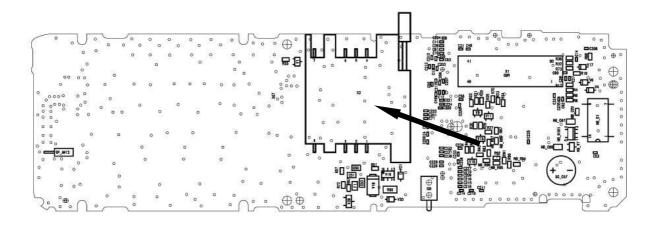
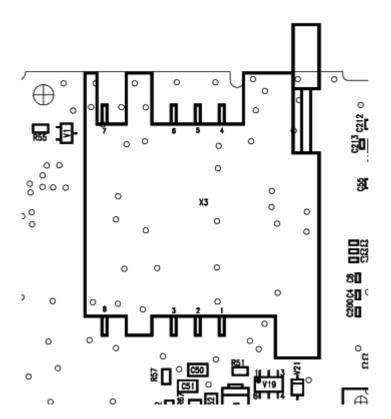


Figure 2: Cardreader Placement (Top View)



10Volumeslider

10.1Affected Units

10.1.1Type: S10 old/new and S10 active MMI

10.1.2Affected IMEIs / Date Codes: All / All

10.1.3Affected SW-Versions: A//

10.1.4Fault Code for LSO reporting: 3VSL

10.2Fault Description

10.2.1Fault Symptoms for customers:

The volume slider does not work properly.

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10.2.2Fault Symptom on GSM-Tester:

During the keyboard test, the volume slider fails.

10.3Priority:

| | Mandatory |
|---|---------------------|
| ¤ | Repair |
| | Optional |
| | Not Yet Defined |

10.4Repair Documentation

10.4.1Description of procedure:

10.4.1.1Diagnosis

Check volumeslider functionality either manually or with the testing program.
Watch for dry joints or mechanical damage.

10.4.1.2Repair by component change

Use solder wick to remove defective slider. Avoid excessive heat! Watch surrounding components!!

Resolder new volumeslider afterwards.

10.4.1.3Repair by SW-Booting

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Not possible!

10.4.1.4Test

Retest handset after repair.

10.4.2List of needed material

10.4.2.1Components

Volumeslider

Part-Number: L36315-Z77-C186

10.4.2.2Jigs and Tools

Soldering Iron

10.4.2.3Special Tools

None

10.4.2.4Working materials

Desolder Wick / Braid Solder

10.4.3Drawings

Figure 1: S10 / S10 active MMI Board Volumeslider Side

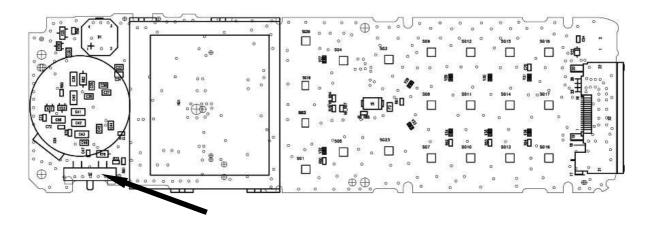
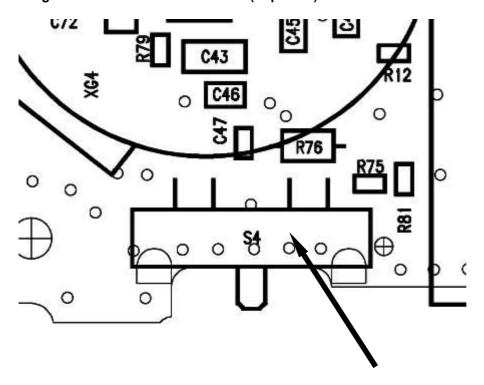


Figure 2: Volumeslider Placement (Top View)



11Memoswitch

11.1Affected Units

11.1.1Type:

S10 old/new and S10 active MMI

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| SIEMENS | Communication Devices |
|-------------------------------------|--|
| 11.1.2Affected IMEIs / Date Codes: | All / All |
| 11.1.3Affected SW-Versions: | All |
| 11.1.4Fault Code for LSO reporting: | 3MSW |
| 11.2Fault Description | |
| 11.2.1Fault Symptoms for customers | s: |
| Th | e memoswitch does not work properly. |
| 11.2.2Fault Symptom on GSM-Tester | r: |
| Du | iring the keyboard test, the memobutton fails. |
| 11.3Priority: | |
| ☐ Mandatory | |
| □ Repair □ Optional | |
| Not Yet Defined | |

Information and Communication Products

11.4Repair Documentation

11.4.1Description of procedure:

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11.4.1.1Diagnosis

Check memoswitch functionality either manually or with the testing program.

Watch for dry joints or mechanical damage.

11.4.1.2Repair by component change

Use solder wick or hot air to remove defective switch.

Avoid excessive heat!

Watch surrounding components!!

Resolder new memoswitch afterwards.

11.4.1.3Repair by SW-Booting

Not possible!

11.4.1.4Test

Retest handset after repair.

11.4.2List of needed material

11.4.2.1Components

Attention! The S10 and the S10 new/active use a different type of memoswitch. Watch part numbers below!

Memoswitch

S10 old Part-Number: L36315-Z77-C185 S10 new Part-Number: L36315-Z77-C192 S10 active: Part-Number: L36315-Z77-C192

11.4.2.2 Jigs and Tools

Soldering Iron Hot Air

11.4.2.3Special Tools

None

11.4.2.4Working materials

Desolder Wick / Braid Solder

11.4.3Drawings

Figure 1: S10 / S10 active MMI Board Memoswitch Side

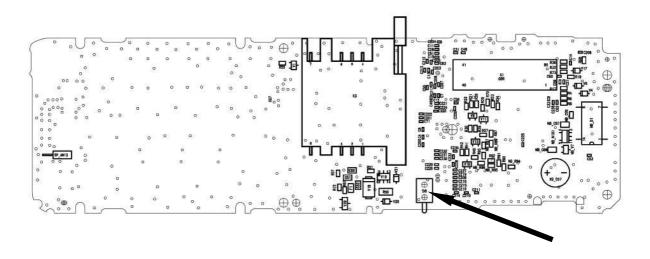
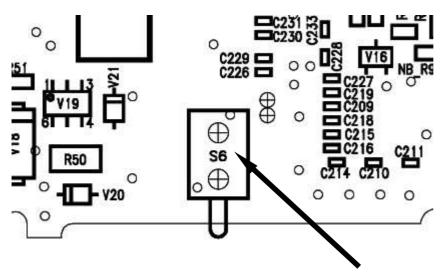


Figure 2: Memoswitch (S6) Placement (Top View)



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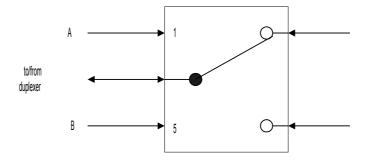
12Antennaswitch

| 12.1Affected Units | | | | |
|--|---|--|--|--|
| 12.1.1Type: | S10 old/new and S10 active | | | |
| 12.1.2Affected IMEIs / Date Code | s: All / All | | | |
| 12.1.3Affected SW-Versions: | All | | | |
| 12.1.4Fault Code for LSO reportin | ng: 3ASW | | | |
| 12.2Fault Description | | | | |
| 12.2.1Fault Symptoms for customers: | | | | |
| | No Rx sensitivity and no location update possible. | | | |
| 12.2.2Fault Symptom on GSM-Tester: | | | | |
| | Handset fails with low Tx power on both or either antenna. No location update possible. | | | |
| 12.3Priority: | | | | |
| ■ Mandatory □ Repair □ Optional □ Not Yet Defined | | | | |

12.4Repair Documentation

12.4.1Description of procedure:

12.4.1.1Diagnosis



The antennaswitch is used to switch the Rx and Tx path between the internal an external antenna of the handset

The switched path is determined by two digital inputs A and B (pins 1 and 5).

| Α | В | Switched path |
|---|---|------------------|
| 1 | 0 | External antenna |
| 0 | 1 | Internal antenna |

Check antennaswitch functionality either

manually or with the testing program. Watch for dry joints.

Use an ohmmeter to check the status of the switch:

Pin 5 against ground must be around 50 kOhms. Pin 1 against ground must be around 1 kOhm.

If any of these resistances are significantly lower (for example pin 5 around 17 Ohms) the antennaswitch is defective and has to be replaced.

12.4.1.2Repair by component change

Use solder wick or hot air to remove defective switch. Avoid excessive heat!
Watch surrounding components!!

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Resolder new antennaswitch afterwards.

12.4.1.3Repair by SW-Booting

Not possible!

12.4.1.4Test

Retest handset after repair.

12.4.2List of needed material

12.4.2.1Components

Antennaswitch

Part-Number: L36810-U6011-D670

12.4.2.2Jigs and Tools

Soldering Iron Hot Air Blower

12.4.2.3Special Tools

None

12.4.2.4Working materials

Desolder Wick / Braid Solder

12.4.3Drawings

Figure 1: S10 / S10 active Board Antennaswitch Side

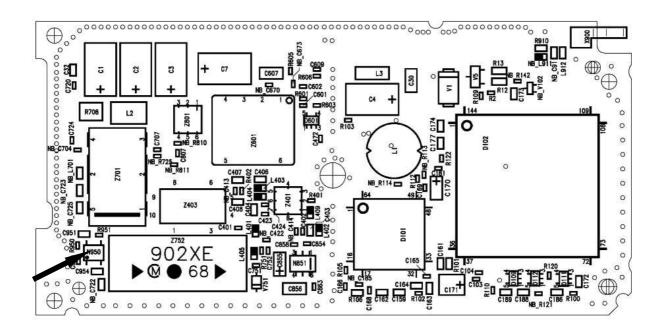
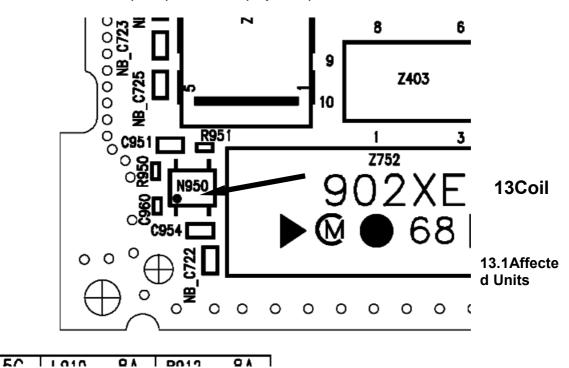


Figure 2: Antennaswitch (N950) Placement (Top View)



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| SIEMENS | Information and Communication Products Communication Devices | | |
|---|--|--|--|
| | | | |
| 13.1.1Type: | S10 old/new and S10 active | | |
| 13.1.2Affected IMEIs / Date Codes: | All / All | | |
| 13.1.3Affected SW-Versions: | All | | |
| 13.1.4Fault Code for LSO reporting: | 3COI | | |
| 13.2Fault Description | | | |
| 13.2.1Fault Symptoms for customers | : | | |
| Lou | nd humming noise in loudspeaker. | | |
| 13.2.2Fault Symptom on GSM-Tester: | | | |
| Har | ndset fails with loud humming noise in echo loop. | | |
| 13.3Priority: | | | |
| MandatoryRepairOptionalNot Yet Defined | | | |

13.4Repair Documentation

13.4.1Description of procedure:

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13.4.1.1Diagnosis

The coil is used in the step up converter which is generating a 6.0 V supply voltage for the power amplifier out of the 2.8V battery voltage.

If the coil is mechanically damaged (broken) it produces heavy interference with the acoustical elements of the S10 resulting in a loud humming noise in the earpiece.

A broken coil can easily be diagnosed by trying to move it with two fingers. If it moves, the core is broken and the coil has to be replaced.

13.4.1.2Repair by component change

Use hot air to remove defective coil. Avoid excessive heat! Watch surrounding components!!

Resolder new coil afterwards

13.4.1.3Repair by SW-Booting

Not possible!

13.4.1.4Test

Retest handset after repair, by checking the audio quality with the echo loop of the testprogram.

13.4.2List of needed material

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13.4.2.1Components

The S10 and the S10 active use different types of coils!

Part-Number S10 old: L36151-F5273-M2
Part-Number S10 new: L36151-F5273-M3
Part-Number S10 active: L36151-F5273-M3

13.4.2.2Jigs and Tools

Soldering Iron Hot Air Blower

13.4.2.3Special Tools

None

13.4.2.4Working materials

Desolder Wick / Braid Solder

13.4.3Drawings

Figure 1: S10 / S10 active Board Coil (L1) Side

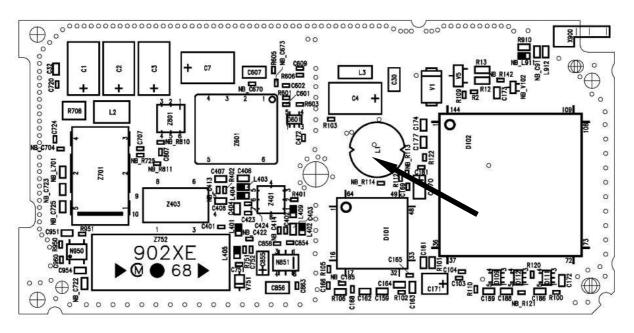
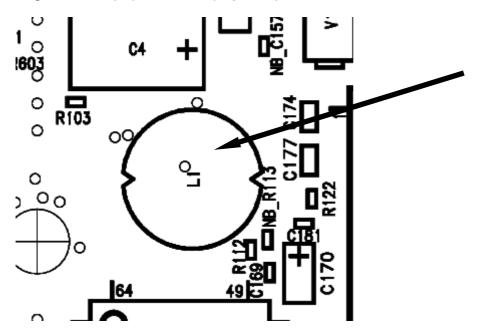


Figure 2: Coil (L1) Placement (Top View)



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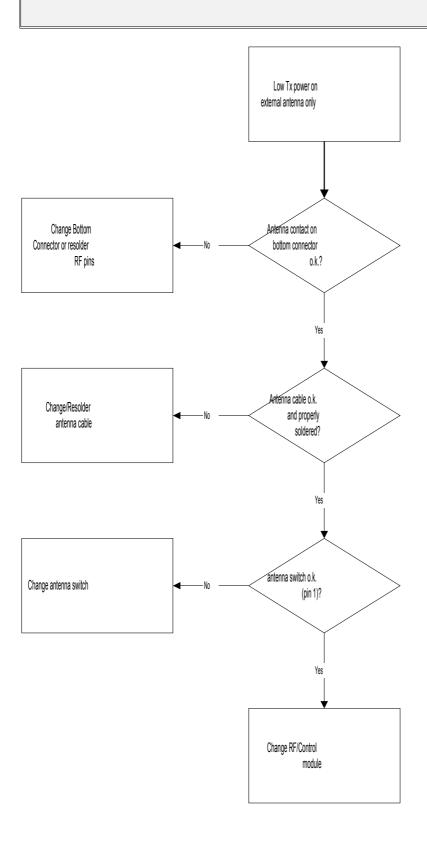
14ANNEX / FLOWCHARTS

14.1Tx power problems

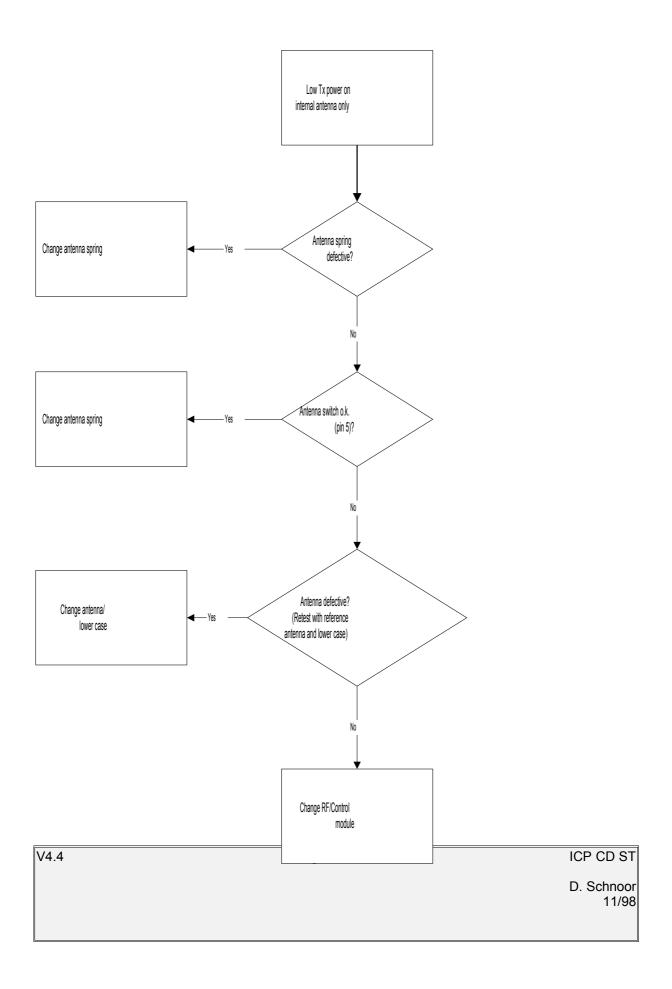
If you experience a low output power on either antenna (internal/external) please follow the flowchart below.

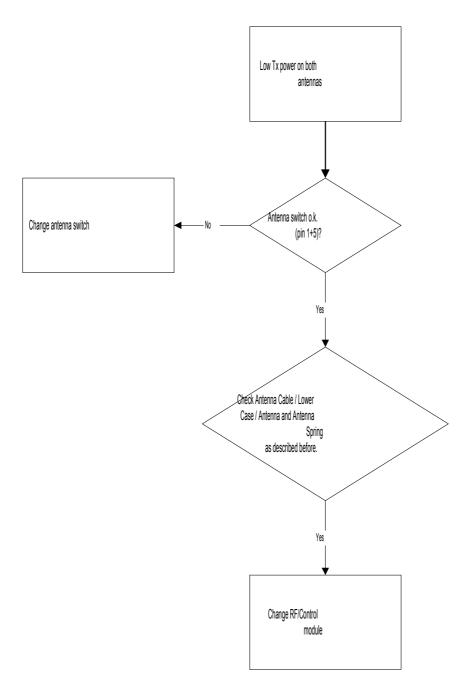
For more information about the described components please refer to the respective chapters.

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Remark: If the Tx power problem is on both antennas, it is most likely a Power Amplifier problem which cannot be fixed locally.